

4 故障排除 Exclude breakdown

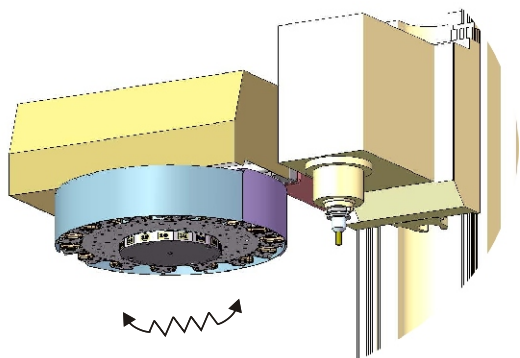


LV40S 斗笠式刀庫
LV40S ARMLESS

4.1 刀盤運轉不順暢 Tool disc running without a hitch

狀況:刀盤選刀運轉不順暢

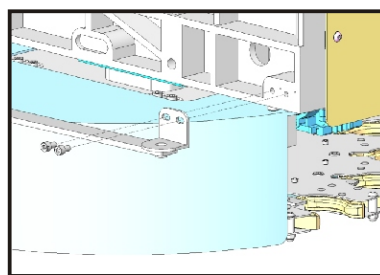
Question : Tool disc to select tool without a hitch.



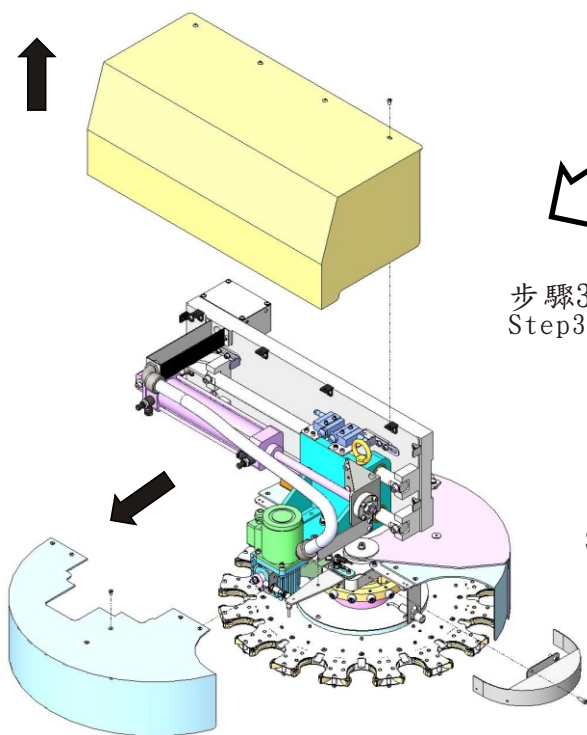
第四章
故障排除
Exclude breakdown

步驟1: 拆卸基座後方2個M6螺絲
Step1. Take out 2-M6 bolts which is at backward of body.

步驟2: 拆卸鋁金外罩
Step2: Take out sheet metal cover.

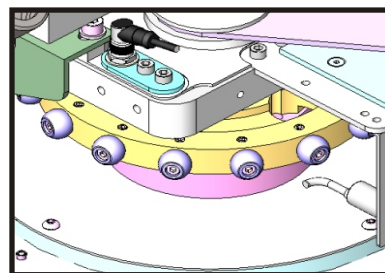


步驟3: 推開門蓋
Step3. Push out door.



步驟5: 拆卸擋屑蓋
Step5. Take out cover for avoiding dust.

步驟4: 拆卸轉盤左罩
Step4. Take out left cover of tool disc.



步驟6: 檢查分度凸輪是否有異物並清除
Step6. Check the index cam to see if there are dusts .

註:若以上動作無法排除故障,請速與技術人員聯絡協助。

P. S If the trouble could not be solve please contact the technician.

4 故障排除 Exclude breakdown



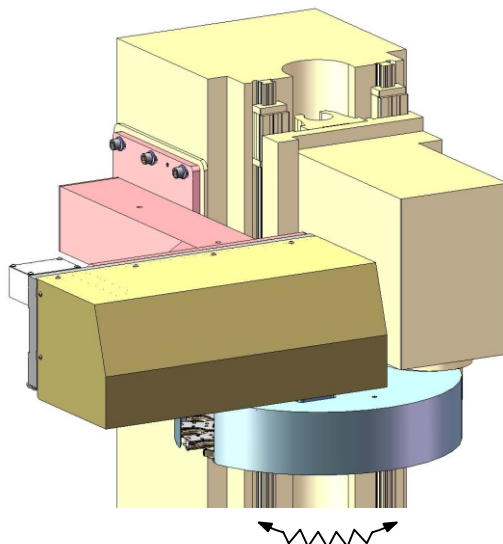
LV40S 斗笠式刀庫
LV40S ARMLESS

4.2 刀庫移動不順暢

Tool magazine move without a hitch

狀況:刀庫移動不順暢

Tool magazine move without a hitch.



第四章
故障排除
Exclude breakdown

步驟1:檢查空壓源是否為4~7kg/cm²。

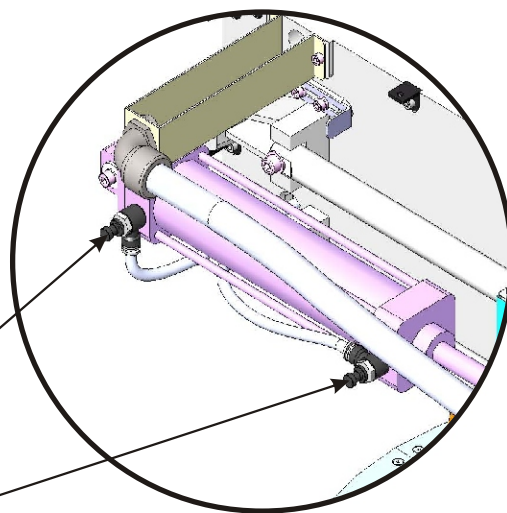
Step1: Check air pressure if it is between 4~7kg/cm².



步驟2:調整排氣節流閥之排氣量
Step2: To adjust valve of cube.

2-1: 待刀行程排氣節流閥
Tool stand by process
to adjust valve.

2-2: 取刀行程排氣節流閥
Tool Clamping Procedures
for Air Exhausting valve



註:若以上動作無法排除故障,請速與技術人員聯絡協助。
P.S If the trouble could not be solve
please contact the technician.



聖杰國際股份有限公司
SANJET INTERNATIONAL CO., LTD.

台灣省台中縣大雅鄉上楓村德勝路288-1號

NO,288-1,DE-SHENG RD.,TA YA HSIAN

TAIHUNG,TAIWAN

TEL:886-4-25653819

FAX:886-4-25653821

E-MAIL : sj.daniel@msa.hinet.net